AB 0459C.01

## House Resolution No. 338

Whereas, the members of the Missouri House of Representatives feel it is altogether fitting and proper to pause from time to time to recognize individuals and organizations that have contributed to the welfare of this great state and its citizens or distinguished themselves through significant personal achievement; and

Whereas, the members are proud and pleased to pause to recognize John Littlefield, of Sunset Hills, Missouri, who is the proud recipient of the Crestwood-Sunset Hills Chamber of Commerce Business Person of the Year award; and

Whereas, John Littlefield is the founder, president, and principal architect of Littlefield Architecture, and he has to his credit five major hospitals, more than three hundred churches, and seventy-five apartment projects, in addition to projects like modifying two St. Louis hotels in order to make them handicapped-accessible; and

**Whereas**, John Littlefield was the key architect responsible for bringing the Spanish Pavilion from the New York World's Fair to downtown St. Louis; and

Whereas, John Littlefield has been an alderman for the City of Sunset Hills for eight years; a member of the Sunset Hills Planning Commission for ten years; the current president-elect of the Crestwood-Sunset Hills Rotary Club; a past-president of the Maplewood Rotary Club; a past-chair and current member of the Board of St. Louis Adult Advisory Council of The Salvation Army; a member of the Board of Directors for Baptist Charities; a past chair and current member of the Christian Businessmen's Committee of USA; and a past chair of the St. Louis Mayor's Prayer Breakfast; and

Whereas, John Littlefield is a past-chair of the Billy Graham Crusade; a member of the Board of Directors of Intercity Ministries; a member of the Missouri Baptist Medical Center's Community Advisory Board; and the president of the Crestwood-Sunset Hills Area Chamber of Commerce in 2007, for which he has also served as a member of the Board of Directors for three years and on the Fund-Raising Committee; and

Whereas, John Littlefield is the beloved husband of Kay, and they are the proud parents of three grown children and devoted grandparents of five children:

Now, therefore, be it resolved that we, the members of the Missouri House of Representatives, Ninety-fourth General Assembly, join to extend our most sincere congratulations to John Littlefield on the illustrious occasion of his receiving the Crestwood-Sunset Hills Chamber of Commerce Business Person of the Year award, with our best wishes for every success in the future; and

Be it further resolved that the Chief Clerk of the Missouri House of Representatives be instructed to prepare a properly inscribed copy of this resolution for John Littlefield.

Offered by	
	Representative Jim Avery
	District No. 95
fourth Gene that the abo	n, Speaker of the House of Representatives, Ninety eral Assembly, Second Regular Session, do certify ve is a true and correct copy of House Resolution opted January 30, 2008.
Rod Jetton,	Speaker